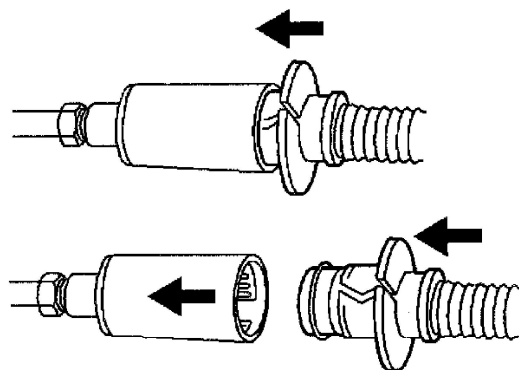


Clutch Slave Cylinder: Service and Repair

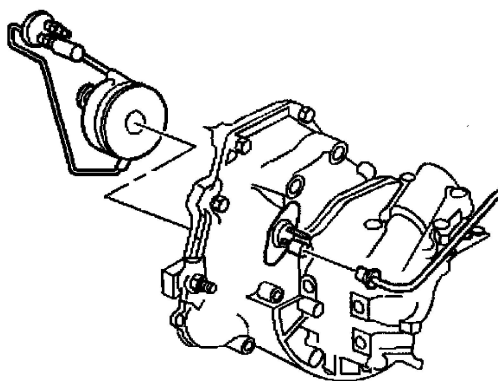
REMOVAL PROCEDURE



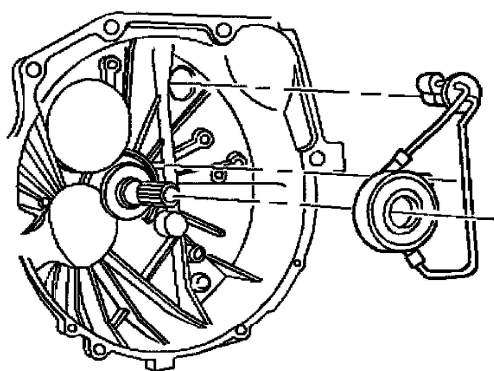
1. Disconnect the negative battery cable.

CAUTION: Refer to Battery Disconnect Caution in Service Precautions.

2. Disconnect the clutch actuator cylinder line.

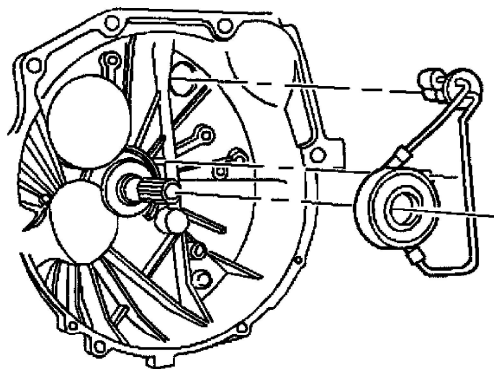


3. Remove the transmission. Refer to Transmission Replacement.

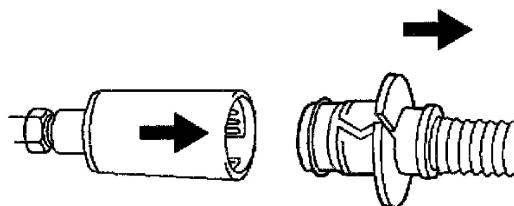


4. Remove the clutch actuator cylinder from the transmission.

INSTALLATION PROCEDURE



1. Lubricate the inside diameter of the bearing with GM P/N 12345777, or equivalent.
2. Install the clutch actuator cylinder to the transmission.
3. Install the transmission. Refer to Transmission Replacement.



4. Connect the clutch actuator cylinder line.
5. Bleed the hydraulic system. Refer to Hydraulic Clutch Bleeding.
6. Connect the negative battery cable.